

Energy efficient and future-proof

More than two decades of specialization and experience with the highest performance windows lead to the certified superinsulated **ENER**sign®primus line of window and door products. These units are seamless in their aesthetic and technical integration and capable of handling all the physical stresses of a passive house window.

The patented **ENER**sign®primus System, developed by **ENER**sign GmbH is a wood-aluminum window perfectly designed to provide the best possible energy efficiency with minimal sight lines and clean overall aesthetics.

Excellent insulation values of the **ENER**sign®primus windows and doors can be used for energy retrofits, as well as in the construction of passive houses, zero energy and high performance energy efficient buildings.

Visionary performance and clean aesthetics

From the inside, the wall-integrated **ENER**sign®primus aluminum clad wood windows offer a high degree of both thermal and visual comfort from low conductivity native, natural woods. The surrounding slender visual frame profiles (100mm) create minimal sight lines while the extra deep (121mm) profile depth provides excellent lateral stability.

The frameless window sash design (integral frame) allows for a continuous glass sight line even where fixed and turn-and tilt elements mulled together. Extruded aluminum cladding (1.5mm thick) provides long term durability in the RAL color of your choice.

Product family

The ENERsign®door and ENERslide lift+slide door, as well as the barrier and thermal bridge free balcony doors are phA certified in the highest efficiency class. The main add-ons ENERscreen ENERsign Flylock and ENERsign Glassguard provide solutions for exterior shading, insect screens and fall protection integrated into the finished wall system.

Certified aluminum-wood passive house windows **ENERsign®primus**

The **ENER**sign®primus wood-aluminum window with integral frame is the premium Passive House window with best insulation values, certified by the Passive House Institute in phA class for cold climates with $Uw = 0.59 \text{ W} / \text{m}^2\text{K}$ according to EN 673.

- · Visible widths of only 100 mm
- Frame made of local woods formed into a slim and elegant profile
- · **High stability** due to 121 mm profile depth
- · Integral frame (concealed sash)
- · Outer shell: ENERfoam insulation profil
- Over-insulation at window edge can create a "zero frame view" without thermal bridge or frame sight line
- U-value frame at the bottom, side, top:
 Uf = 0.59 W / m²K according to EN 10077
- **Triple glazing**: Ug = 0,531 W / m²K according to EN 673
- · Glass gap filled with argon
- Edge composite glass with warm edge (Swisspacer Ultimate PU)

- PSI glass bottom, side and top:
 PSIg = 0.020 W / m²K
- Static glass gluing with circumferentially air-tight gluing
- **3 sealing levels** (glare frame, sash, stop) for optimum sound, heat and leakage values
- Window sash with ENERsafe multipower: fully concealed fitting
- CE-Test according DIN EN 14351-1: Air permeability Class 4 Watertightness Class 9A
- NAFS-test according AAMA/WDMA/CSA 101/I.S.2/A440-17: Class CW
- Water Penetration Resistance Test Pressure:9.19 psf
- Air Infiltration at 1.57 psf: 0,03 cfm/ft²
- · Air Exfiltration at 1.57 psf: 0,02 cfm/ft²
- NFRC-test according NFRC 100/200/500:
 U-Factor Fixed Window 0,13 (Btu/Hr-Ft²-F)
 U-Factor Tilt & Turn Window 0,13 (Btu/Hr-Ft²-F)
- Increased burglar protection and security by burglar resistant round mushroom-pin lock
- · Resistance class RC2 optional



ENERsign®primus

Performance values

FIXED:

U-value window: **0.59** W/m²K acc. EN 10077 (standard test size) U-value frame: **0.58** W/m²K

acc. EN 10077

PSI-value glass: **0.019** W/mK

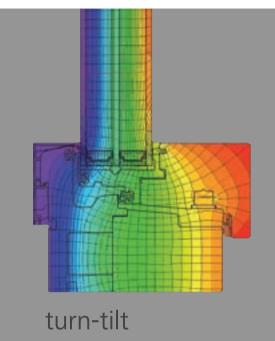
TURN-TILT:

U-value window: **0.61** W/m²K acc. EN 10077 (standard test size) U-value frame: **0.64** W/m²K

acc. EN 10077

PSI-value glass: **0.020** W/mK

Isothermes bottom



Performance values window

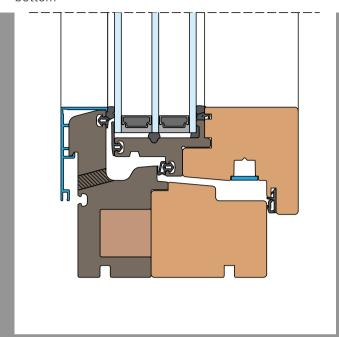
	U _f -value	width	PSIg	f _{RSI=0,25}
	W/m ² K	mm	W/mK	(-)
spacer			swisspacer ultimate pu	
below	0,64	100	0,020	0,77
side/above	0,64	100	0,020	0,77

Performance values window

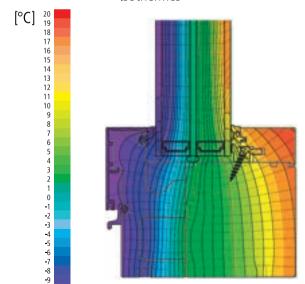
standard test size 1.260 x 1.480 mm		W/m ² K	mittlerer PSI _g
glass U-value	Ug	0,52	0,020
window U-value	Uw	0,60	
glass U-value	Ug	0,53	0,020
window U-value	Uw	0,61	

U_{window}

0,61



Isothermes



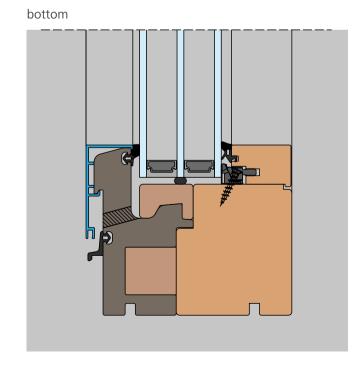
Performance values window

	U _f -value	width	PSIg	f _{RSI=0,25}
	W/m ² K	mm	W/mK	(-)
spacer			swisspacer ultimate pu	
below	0,61	100	0,019	0,78
side/above	0,58	100	0,019	0,70

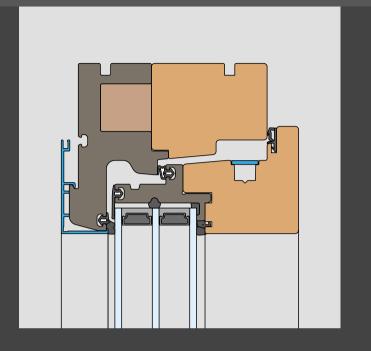
Performance values window

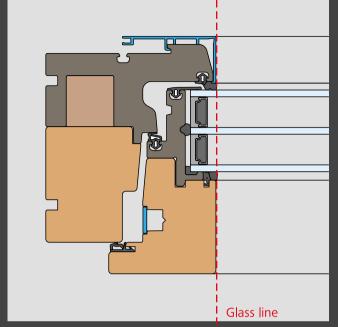
standard test size 1.260 x 1.480 mm		W/m ² K	mittlerer PSI _g
glass U-value	Ug	0,52	0,019
window U-value	U _w	0,58	
glass U-value	Ug	0,53	0,019
window U-value	Uw	0,59	

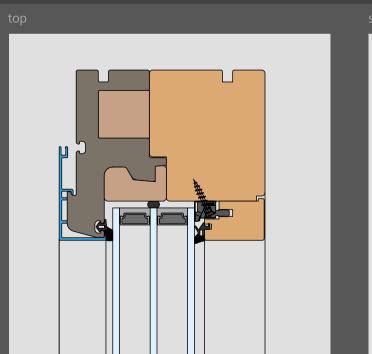
0,58

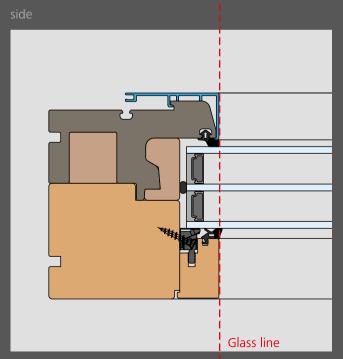


op side





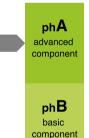




ENERsign®**primus** quattro











top **DK** Fix

ENERsign[®] primus

Barrierfree threshold

The phA certified balcony door with barrierfree threshold is another highlight in the highly heat-insulated **ENER**sign® product family.

Thermal separation is crucial for optimal thermal insulation from inside to outside. This is guaranteed by the barrierfree **ENER**sign®primus balcony door due to its advanced design.

Performance values window

	U _f -value	width	PSI _g	f _{RSI=0,25}
	W/m ² K	mm	W/mK	(-)
spacer			swisspa	cer ultimate pu
below	1,09	100	0,022	0,73
side /above	0,64	100	0,020	0,77

Performance values window

standard testing size 1.230 x 1.480 mm		W/m ² K	middle PSI _g
glass U-value	Ug	0,52	0,020
window U-value	U _w	0,63	
glass U-value	Ug	0,53	0,020
window U-value	U _w	0,64	

Uwindow

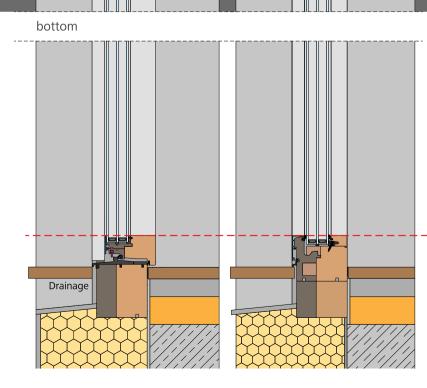
0,64

The surface temperature on the inside of the optimally thermally separated lower sash profile corresponds almost to room temperature. This reduces the risk of condensation and mold formation in areas close to the ground.

The **ENER**sign®primus balcony door also fulfills all requirements such as impact resistance, stability and break-in safety. Visually, the comfort threshold and the circumferentially slender profile form a harmonious unit.

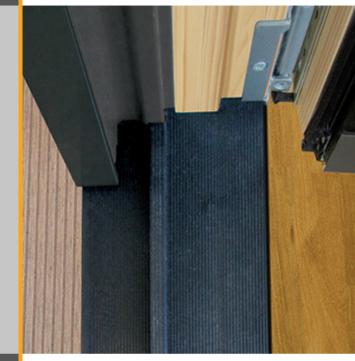


barrier-free



view inside Standard safety





Relatively quickly, burglars can lever out a window with simple tools. According to statistics, in about 80% of the cases, burglars enter through windows or balcony doors.

With the **ENER**safe fitting system, **ENER**sign offers increased protection even from technically experienced burglars. The standard safety mushroom pegs and burglar resistant locking parts make a levering considerably more difficult.

ENERsign®**primus**

Passive House wood-alu-windows

ENERslide primus

Convenience and technology at the highest level

The Passive House wood-aluminum liftand-slide door **ENER**slide with barrierfree threshold combines a first-class processing level with a statically balanced construction. In addition, it offers high sealing, excellent thermal insulation and reliable burglar protection.

The **ENER**slide is a dream and eyecatcher in every house thanks to the sophisticated technology, the large glass surfaces and the narrow visible widths of 94 mm.

Due to the exact guidance at the top and bottom, even large sliding sash can be opened and closed with ease.

The **ENER**slide also sets new standards in height (up to 2,800 mm) and width (up to 6,000 mm) as a certified passive house lift-and-slide door.

Insulation at "zero frame view"

The **ENER**slide plus outer shell consists of a proprietary **ENER**foam insulation profile with a narrow aluminum profile, insulation at "zero-frame view" is optically perfectly possible without thermal bridges.

Performance values window

door size		W/m ² K	middle
2.400 x 2.500 mm			PSI_g
glass U-value	Ug	0,52	0,024
window U-value	Uw	0,62	
glass U-value	Ug	0,53	0,024
window U-value	Uw	0,63	

Uwindow
0,62
0,63

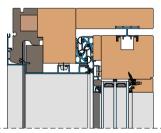
Performance values window

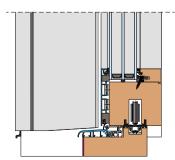
door size 4.500 x 2.800 mm	W/m ² K	middle PSI _g
glass U-value U _g	0,52	0,024
window U-value U _w	0,59	
glass U-value Ug	0,53	0,024
window U-value U _w	0,60	

Uwindow
0,59
0.60

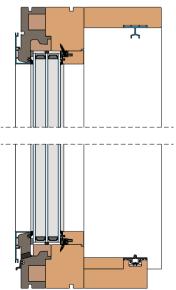
vertical

A-A



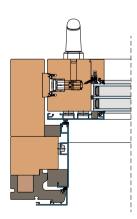


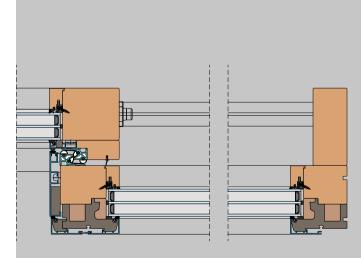
B-B



horizontal







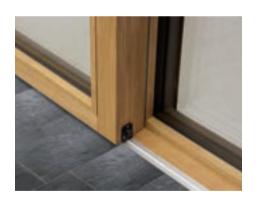
view inside



Passive House - Lift-and-slide door: Best in class construction

The most problematic areas for lifting doors are the transition between sliding sash and fixed element, as well as the threshold design. The tightness is crucial. Sophisticated specials and custom solutions are necessary, especially for large elements.

ENERsign GmbH has developed this overall level of quality and ease of operation in large format, certified doors through years of experience. The **ENER**slide lift-and-slide door is certified in efficiency class **phA** and is a technically mature solution for passive houses.



ENERsign®**primus**

Passive House wood-alu-windows

view outside vertical

ENERsign®**primus** door

Modern and Unique Aesthetic

The exceptionally insulated certified passive **ENER**sign®primus door meets every technical need with a uniquely minimal sight line aesthetic. The **ENER**sign®primus door offers maximum glass content, with maximum anti-wraping stability. The base profile is pleasantly low and the threshold height is barrier-free.

The outer shell consists of a proprietary **ENER** foam insulation profile with a narrow aluminum profile cladding.



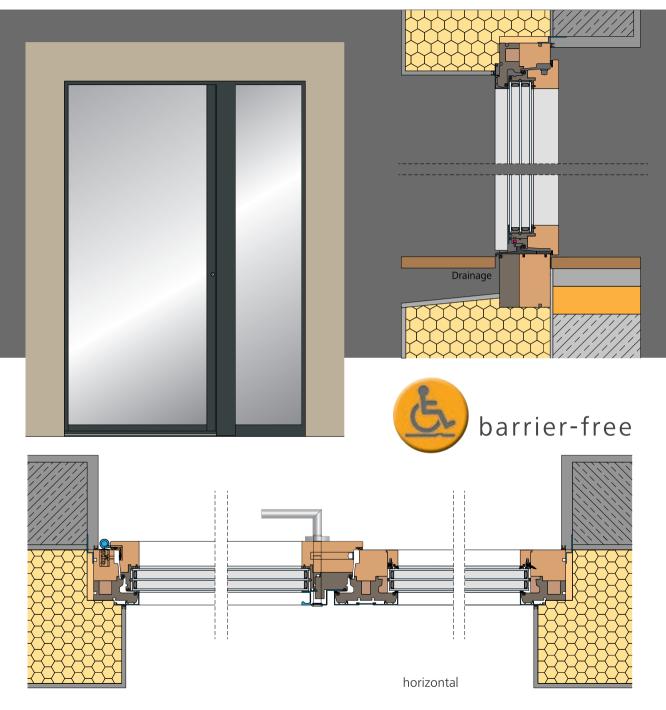
Performance values window

door size 1.100 x 2.200 mm		W/m ² K	middle PSI _g
glass U-value	Ug	0,52	0,021
door U-value	Ud	0,64	
glass U-value	Ug	0,53	0,021
door U-value	U _d	0,64	

U _{door}
0,64
0,64

Insulation at "zero frame view"

Due to the added narrow aluminum profile (30 mm), insulation at "zero-frame view" is optically perfectly possible without thermal bridges.



vertical

Safety and convenience

Increased burglar protection with the **ENER**lock system: The lock automatically locks the front door at the primary latch, as well as in two additional locks, each in the upper and lower areas of the door. Thus the door is locked at 3 points - a maximum of safety, also when not locked.

Three to four pieces of asymmetrically arranged solid special tapes also ensure the best possible safety. With the invisible built-in A-opener, the door can be comfortably opened motor-controlled on impulse. Suitable for code input, fingerprint reader, radio transmitter or button.

ENERsign®**primus** door Opak

Performance values window

door size 1.100 x 2.200 mm		W/m ² K	U door
panel U-value	U _{panel}	0,46	0,54
door U-value	Ud	0,54	

Also **ENER**sign®primus door models with an opaque panel offer a wide range of exterior and interior finish material design options.

ENERsign®primus

Passive House wood-alu-windows

ENERsign® flylock Almost invisible but highly effective Outside and integrated insect repellent system with screen material in a horizontal accordian format including brake control is available for both windows and doors. Flylock is available for one- or two-sided elements. The lower guide rail with a height of 9 mm facilitates the screen slide. The screen material comes standard in black.

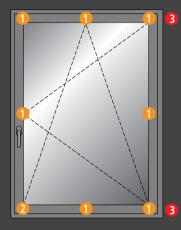
ENERscreen

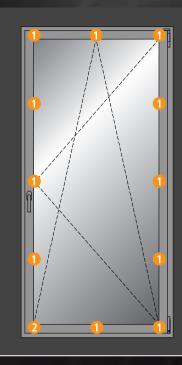
Wall-integrated screen shading

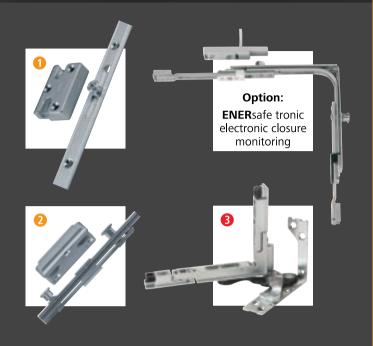
ENERscreen is an ideal symbiosis of sun protection and privacy screen. The fabric of **ENER**screen shading is guided along the entire height and kept on wrinklefree tension. Several fabrics and colors are available. The drive is motorized. The blinds box, the guides and the frames are color identical with the windows.

[©] ENERsign products are protected by patent. Reserve technical changes!

All-round more safety







ENERsafe

① ENERsafe [comfort]
Burglar-resistant mushroom pegs, interlock
and burglar-resistant closing parts

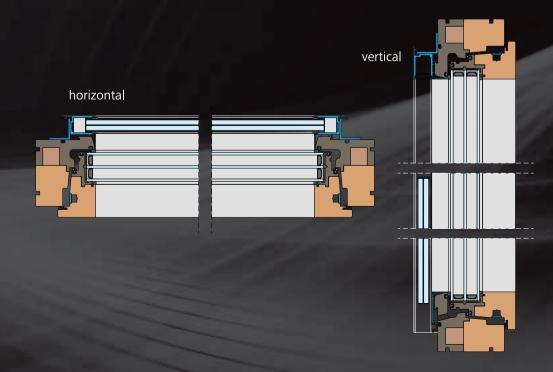
② ENERsafe [comfort] Burglar-resistant mushroom plugs, locking and burglar-resistant closing parts, secure tilt position

3 ENERsafe multi power [comfort] Fully hidden brackets, corner brackets and stay hitch for windows

ENERsafe Mushroom plug







ENERsign **glas**guard

Window frame integrated parapet

ENERsign® **glas**quard forms together with the passive house window **ENER**sign® primus a technically perfect solution. With the all-glass parapet safety for floor-to-ceiling elements, we offer an architectural and smart solution. A very narrow glass edge protection finished the glass.

The glass parapet is barely visible from the inside and allows an unobstructed view outside. Likewise, the overall look of the façade is hardly compromised.







































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